


[illegible]

Surface Finish		▽▽▽			▽▽▽			▽▽▽			▽		
Ra Value-μ		0.025	0.05	0.1	0.2	0.4	0.8	1.6	3.2	6.3	12.5	25	50
Roughness No.		N1	N2	N3	N4	N5	N6	N7	N8	N9	N10	N11	N12
A/F-41													
56													
All dimensions are in mm unless specified													
TITLE		MANIFOLD CYLINDER SINGLE ACTING SPRING RETURN										Unspecified m/c deviations (ref to IS 2102)	
MODEL		4430-311										Under-Length or Diameter	
BORE SIZE		φ25	PROJECTION		3rd ANGLE				Over		Up to TOL		
P.R. SIZE		φ16	STROKE		12	MOUNTING		MANIFOLD	6		30	±0.2	
CUSHIONING		NIL	SCALE		NTS	MIN PR.		10 kg/cm <sup>2</sup>	30		120	±0.3	
DRN		SKH	BREAK WAY PR.		MAX PR.	200 kg/cm <sup>2</sup>		-----	120		315	±0.5	
CHKD		RBP	PRECISION ENGINEERING ACCESSORIES		PEENYA BANGALORE		Length of shorter side of angle		315		1000	±0.8	
APPD		RBP	PRECISION ENGINEERING ACCESSORIES		PEENYA BANGALORE		Up to TOL		120		2000	±1.2	
									6		30	±1°	
									30		120	±30°	
									120		315	±10°	